

National Declaration of Performance

No. DOP-PL-08/2019

Version: 2

Date of revision:03.09.2024

Vi-Pro® EPDM Contact Adhesive 904

1. Name and trade name of the construction product:

Vi-Pro® Contact Adhesive 904

2. Designation of construction product type:

Adhesive Vi-Pro® Contact Adhesive 904

3. Intended use or uses:

Adhesive for adhering Vi-Pro EPDM Membrane to concrete, wood, aluminium, ceramics, PVC, forming joints between EPDM strips, as well as for bonding EPDM membranes to each other.

4. Name and address of the manufacturer and production site of the product:

Proventuss Polska Sp. z o.o. ul. Flisa 4, 02-247 Warszawa, Poland

Production facility: Kavsjoavagen 38, 331 35 Varnamo, Sweden

5. Name and address of the authorised representative, where applicable:

not relevant

6. National system applied of assessment and verification of constancy of performance:

System 4

7. National technical specification:

7a. Polish product standard: not applicable

Name of accredited certification body, number of accreditation and number of national certificate or name of accredited laboratory/laboratories and number of accreditation: not relevant

7b. National Technical Assessment:

National Technical Assessment ITB-KOT-2019/1084 wydanie 2 (Edition 2)

Technical Assessment Body / National Technical Assessment Body:

Instytut Techniki Budowlanej /Building Research Institute/

ul. Filtrowa 1, 00-611 Warszawa

Name of accredited certification body, number of accreditation and number of certificate:

The ITB Group of Testing Laboratories has been accredited by the Polish Centre for Accreditation /Polskie Centrum Akredytacji/.

Accreditation No AB 023

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8. Declared performance:

Pos.	Essential characteristics of the construction product for the intended use or uses	Declared Performance	Remarks
1	2	3	4
1	Density in g/cm ³	0,862 (0,855 -0,875)	PN-EN 542:2005 (at + 21,5 °C)
2	Peel test for a flexible-bonded-to-rigid test specimen assembly (N/25mm): - Concrete - Ceramic block - Aluminium - PVC - Wood	≥40 ≥30 ≥25 ≥30 ≥30	PN-EN ISO 8510-2:2010 at 23°C ±2 PN-EN ISO 10365:1995
3	Peel Strength (T-peel test) for flexible-to-flexible bonded assemblies (EPDM to EPDM) (N/25mm)	≥30	PN-EN ISO 11339:2010 at 23°C ±2 50% RH ±5 PN-EN ISO 10365:1995

9. The performance of the product identified above is in conformity with all declared performance in point 8. This national declaration of performance is issued in accordance with the act on construction products dated 16 April 2004 under the sole responsibility of the manufacturer.

Signed for and on behalf of the manufacturer by:

Szymon Nadzieja – General Manager
Warsaw, 03.09.2024



Szymon Nadzieja
General Manager