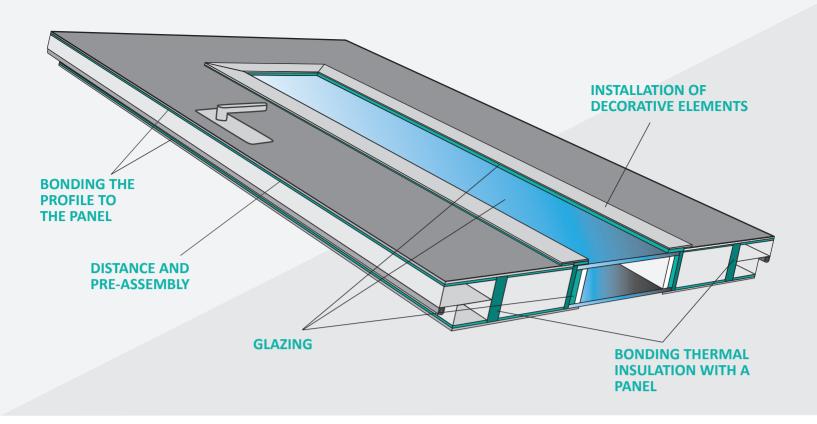


RECOMMENDED PRODUCTS FOR PANEL DOORS

PROVENTUSS



PRODUCTS FOR BONDING AND SEALING

APPLICATION	PRODUCT	CHARACTERISTIC
BONDING THE PROFILE TO THE PANEL	DOWSIL 776	One-component silicone adhesive
	DOWSIL 895	One-component construction adhesive
	DOWSIL 896	One-component silicone adhesive
	DOWSIL 993	Two-component construction adhesive
	Vi-Pro StrongBond SB55 MS	One-component hybrid polymer adhesive
DISTANCE AND PRE-ASSEMBLY	Norbond A7200	Transparent double-sided acrylic tape
	Norbond A7500	Black double-sided acrylic tape
	Norbond T444	Double-sided polyethylene foam tape
GLAZING:	Norbond A7200	Double-sided polyethylene foam tape
BONDING THE GLASS WITH THE PANEL	Norbond A7500	Double-sided polyethylene foam tape
	Norbond T444	Double-sided polyethylene foam tape
FILLING	Vi-Pro Backer Rod	PE rope - to fill the space between the glass and the panel
GLAZING SEALING	DOWSIL 796	One-component silicone sealant
	DOWSIL 799	One-component colorless silicone sealant
BONDING THERMAL INSULATION WITH A PANEL	DOWSIL 776	One-component silicone adhesive
	DOWSIL 895	One-component construction adhesive
INSTALLATION OF DECORATIVE ELEMENTS	DOWSIL 776	One-component silicone adhesive
	DOWSIL 895	One-component construction adhesive
	Norbond A7200	One-component colorless silicone sealant

SURFACE PREPARATION

SUBSOIL	PRODUCT	CHARACTERISTIC
Powder coated aluminum	DOWSIL Primer 1203	3 in 1 primer
Anodized aluminum	DOWSIL Primer 1200 OS UV	Primer
Raw aluminum	DOWSIL R41 Cleaner Plus	Solvent and surface activator
Stainless steel	DOWSIL Primer 1200 OS UV	Primer
Glass	DOWSIL R40 Universal Cleaner	Solvent for surface cleaning
Glass	Vi-Pro Easy To Clean	Solvent for surface cleaning

ACCESSORIES

APPLICATION	PRODUCT	CHARACTERISTIC
Surface cleaning	Vi-Pro Wipes	Moistened wipes for removing dirt
Sealant Processing	Vi-Pro Spatula	Flexible plastic spatula
Sealant Processing	Vi-Pro Easy To Tool	Smoothing fluid for sealants

DOWSIL 776 InstantFix WB



INSTANT STRENGTH NEUTRAL CURE SILICONE, one-part silicone sealant specifically designed for window & door bonding application for manual and automated processes.

PACKAGING/COLOURS: Foil sausage: 600 ml, Cartridge: 310 ml

COLOUR: black

DOWSIL 895



NEUTRAL CURING STRUCTURAL SILICONE SEALANT, one-part silicone sealant designed specifically for the structural bonding of glass, metal including polyester coated aluminum profiles and stainless steel profiles and other building components.

PACKAGING: Cartridge 310 ml, Foil sausage 600 ml **COLOUR:** black, grey, light grey, middle grey, dark grey

DOWSIL 896



NEUTRAL SILICONE ADHESIVE WITH INSTANT GREEN STRENGTH, one-part silicone especially designed for panel bonding applications in ventilated facades systems onto the metal substructure. Provides excellent primerless adhesion to most substrates used in ventilated facade systems.

PACKAGING: Foil sausage 600 ml

COLOUR: black, white

DOWSIL 993



TWO-PART NEUTRAL CURING STRUCTURAL SILICONE SEALANT specialized sealant adhesive for the structural bonding of the glass onto the metal substructure of the curtain wall. Provides excellent adhesion to various construction materials including glass and metal.

PACKAGING: Base: drum 250 kg. Colour: white + Catalyst: 25 kg

pail. Colour: black

Cartridge 300 gr. A + 30 gr. B. Colour: black Cartridge 545 gr. A + 2×30 gr. B. Colour: black

Vi-Pro StrongBond SB 55 MS



Vi-Pro® Strongbond SB55 MS is a multipurpose one-component, gun-grade, non-sagging — Silyl Modified Polymer elastic adhesive and sealant. Excellent primerless adhesion on all typical construction and industrial materials and substrates.

PACKAGING: Foil sausage 600 ml

COLOUR: grey

Norbond A7200



Transparent, double-sided tape with an acrylic core excellent visco-elasticity and adhesion. Lets provide the required distance and the initial fixing of the panel to the profile.

DIMENSIONS (mm):

Roll length 33m: 1x6; 1x9; 1x12; 1x15; 1x19 Roll length 15 m: 2x6; 2x9; 2x15; 2x19

Norbond A7500



Double-sided acrylic tape. Designed for the perfect gluing many indoor and outdoor substrates used in industry. Provides permanent adhesion to o high surface energy. It absorbs shocks and stresses.

DIMENSIONS (mm):

Roll length 33m: 1x9; 1x12; 1x15; 1x19 Roll length 15 m: 2x9; 2x15; 2x19

Norbond T444



Polyethylene foam tape for high strength final, excellent adhesion with high resistance on temperature. The perfect solution for applications where high load capacity is required, such as assembly of the structure panel panels, mirrors, etc.

DIMENSIONS: 50 m roll; thickness 1.0 mm; width 9 mm

COLOUR: black

Vi-Pro Backer Rod



POLYURETHANE FOAM FILLING CORD. The cord creates initial filling of the gaps, allows for their correct cross-section and reduces the consumption of filling material(e.g. silicone). **AVAILABLE DIMENSIONS:** roll of 25 m; fi 6, 8, 10, 15, 20 mm

DOWSIL 799



NEUTRAL SILICONE SEALANT, low modulus one-component sealant, designed especially for glazing and perimeter sealing of windows and doors and general applications. This formulation provides excellent adhesion to glass, glazed surfaces, PVC, aluminum, wood, acrylates and polycarbonates. Resistant to mold and mildew. **PACKAGING:** Foil sausage: 600 ml, Cartridge: 310 ml

COLOUR: transparent, white, black, grey, anthracite, brown, dark brown, custom colours

DOWSIL 796



NEUTRAL SILICONE SEALANT, low modulus one-part sealant, specifically developed for glazing and perimeter sealing applications of windows and doors. This formulation provides excellent adhesion to glass, glazed surfaces, PVC-U, aluminum, wood, brick and, stone.

PACKAGING: Foil sausage: 600 ml, Cartridge: 310 ml

COLOUR: white, black, grey, anthracite, brown, dark brown, custom

colours

DOWSIL Primer 1203



CLEANER AND PRIMER (UV TRACEABLE) recommended to clean substrates and to improve the adhesion of silicone sealants on variety of non-porous substrates. Compatible with structural glazing and weatherproofing silicones. Can be used to clean and prime substrates in one step.

PACKAGING: 500 ml can / COLOUR: transparent liquid

DOWSIL Primer 1200 OS UV



PRIMER 1200 UV TRACEABLE PRIMER recommended to improve and speed up adhesion of silicone sealants on variety of non-porous substrates. Compatible with structural glazing and weatherproofing silicones.

PACKAGING: 500 ml can **COLOUR:** transparent liquid

DOWSIL R41 Cleaner Plus



SPECIALLY FORMULATED CLEANING SOLVENT containing a special catalyst substance, which helps improve adhesion build-up during the bonding process.

PACKAGING: 5L canister
COLOUR: transparent liquid

DOWSIL R40 Universal Cleaner



R40 CLEANER has been design to remove wide range of organic and inorganic contaminations from variety of non-porous substrates used in structural glazing, weather proofing, window and doors manufacturing, window bonding , panel bonding.

PACKAGING: 1 L can, 5 L canister COLOUR: transparent liquid

Vi-Pro Easy To Clean



GENERAL PURPOSE CLEANING SOLVENT for optimal cleaning of non-porous surfaces from dust, grease, oils, uncured sealant residu-

PACKAGING: Packaging: 1L can, 9 pcs / carton

COLOUR: clear liquid

Vi-Pro Wipes



PERFORATED CLEANING WIPES have been soaked with a specialized agent that allows easy removal of uncured sealants and adhesives. They are also perfect for cleaning all other types of dirt, including greasy and oily dirt, as well as cement residues.

PACKAGING: Wipes 300: 300 pcs Wipes 100: 100 pcs

Vi-Pro Spatula



SEALANT SMOOTHING AND MODELING SPATULA, made of a specially selected material that provides anti-adhesive properties in contact with adhesives and sealants. The structure has appropriate curvatures and angles ensuring the possibility of using it in various applications.

Vi-Pro Easy To Tool



SPECIALIZED CONCENTRATED SMOOTHING AGENT, AQUEOUS SOLUTION made of surfactants and additives, used to smooth silicone sealants. Supplied concentrated to prepare the proper dilution with water depending on application. Vi-Pro® Easy-To-Tool helps to tool and smooth the sealant joints (silicone, acrylic, polyurethane, MS-polymer, etc.). Compatible with all Dowsil sealants.

COLOUR: transparent liquid



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