

Vi-Pro® EPDM Paste Adhesive 903

Product description:

Adhesive based on synthetic rubber. Applied on substrate with standard type of a hand gun or a putty spade

Typical properties:

Vi-Pro EPDM Paste Adhesive 903	Properties
Base:	Adhesive based on synthetic rubber
Colour:	Black
Odour:	Specific odour, solvent-like, does not contain aromatic compounds
Viscosity (at 20°C):	4,500±2000 mPa.s
Flash point:	<0°C
Density (at 20°C):	1200±50kg/m ³
Dry solids:	78±2%
Shelf life:	9 months if stored cool in unopened original packing

Recommended application conditions:

Apply the adhesive in stripes onto the substrate with a cartridge gun, then, after a few minutes, place the strip onto the adhesive and press down firmly with a roller.

The maximum open time limit depends very much on the weather. In general, leaving things uncovered for a maximum of five minutes still produces satisfactory bonding. Bonding on warm substrates reduces the open time limit considerably!

When adhering vertically it may be necessary, depending on the weight of the strip, to detach it for a moment after applying the adhesive by pressing down the strip, then place it again and press down firmly (contact adhering). The minimum processing temperature is + 5 °C.

Vi-Pro EPDM Paste Adhesive 903 provides an excellent adhesion on many materials, such as EPDM/Butyl rubber, hard PVC, acrylic glass, SVS, RVS, stone, concrete, light weight concrete, lead, wood and bituminous substrates.

The substrates must be clean, free from oil and grease, and dry. Wet substrates or substrates covered with moisture must be dried before adhering. Dirty surfaces and tools may be cleaned with Vi-Pro EPDM Cleaning Wash 907.

Limitations:

Vi-Pro EPDM Paste Adhesive 903 has not been intended for Structural Glazing.

Product information
Vi-Pro® EPDM Paste Adhesive 903

Version: 1-EN

Revision date: 02.01.2020

The use of **Vi-Pro EPDM Paste Adhesive 903** in contact with PVB, EVA or PET films must be confirmed by the compatibility tests.

Storage:

Store in the original unopened packaging in cool and dry conditions (between +5°C and +30°C). Useable life: minimum 9 months from the date of manufacture. Storing in higher temperature may reduce the shelf life significantly.

Packaging:

Vi-Pro® EPDM Paste Adhesive 903 has been supplied in foil 600 ml/sausage, 12 pcs/box, 60 boxes/pallet.

Safety precautions:

Material Safety Data Sheets are available on demand. MSDS are provided to help customers satisfy their own handling, safety and disposal needs and those that may be required by locally applicable health and safety regulations. MSDS are updated regularly, therefore, please request and review the most current MSDS before handling or using any product. Never burn away.

Vi-Pro Paste Adhesive 903 is flammable. Avoid open flames.

Customer notice:

The information supplied is accurate to the best of our knowledge and is based on reliable tests and practical experiences. Properties quoted are intended, as a guide and do not therefore constitute a specification. Customer/user should thoroughly test any application to be sure that product corresponds to the required performances. The sole warranty is that the product will meet the sales specifications in effect at the time of shipment. Exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. The Seller shall not be liable for any incidental or consequential damages.

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