

**Product information**  
**Vi-Pro® EPDM Contact Adhesive 904**

Version: 1-EN

Revision date: 02.01.2020

## Vi-Pro® EPDM Contact Adhesive 904

### Product description:

**Vi-Pro® EPDM Contact Adhesive 904** is a ready-for-use contact adhesive for adhering EPDM and Butyl membranes to dry substrates (such as wood, concrete and metals).

### Typical properties:

<b>Vi-Pro EPDM Contact Adhesive 904</b>	<b>Properties</b>
Base:	Synthetic rubber and synthetic resins, dissolved in inflammable organic solvents
Colour:	Black
Viscosity (at 20°C):	2500 ±500 mPa.s
Flash point:	Below 0°C
Density (at 20°C):	865±10 kg/m <sup>3</sup>
Dry solids:	41±2 %
Shelf life:	max. 12 month, provided that the glue is kept in a cool place in a well-sealed container

### Recommended application conditions:

**Vi-Pro EPDM Contact Adhesive 904** is ready for use but can if necessary be thinned with Vi-Pro EPDM Cleaning Wash 907 (max. 10 %) or toluene.

**Vi-Pro EPDM Contact Adhesive 904** must not be thinned or mixed with other products. The adhesive must only be processed in dry weather conditions at temperatures of at least + 5 °C.

**Vi-Pro EPDM Contact Adhesive 904** should be applied with a stiff brush or a finely-toothed glue spatula.

**Vi-Pro EPDM Contact Adhesive 904** should be applied to both sides.

**Vi-Pro EPDM Contact Adhesive 904** provides an excellent adhesion on many materials, such as EPDM/Butyl rubber, hard PVC, acrylic glass, SVS, RVS, stone, concrete, light weight concrete, lead, wood, and bituminous substrates. The substrates must be clean, free from oil and grease, and dry. Wet substrates or substrates covered with moisture must be dried by means of hot air before adhering.

### Limitations:

**Vi-Pro EPDM Contact Adhesive 904** has not been intended for Structural Glazing.

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The use of **Vi-Pro EPDM Contact Adhesive 904** in contact with PVB, EVA or PET films must be confirmed by the compatibility tests.

**Storage:**

Store in the original unopened packaging in cool and dry conditions (between +5°C and +30°C). Useable life: minimum 12 months from the date of manufacture. Storing in higher temperature may reduce the shelf life significantly.

**Packaging:**

**Vi-Pro EPDM Contact Adhesive 904** has been supplied in 4.2 kg/can.

**Safety precautions:**

Material Safety Data Sheets are available on demand. MSDS are provided to help customers satisfy their own handling, safety and disposal needs and those that may be required by locally applicable health and safety regulations. MSDS are updated regularly, therefore, please request and review the most current MSDS before handling or using any product. Never burn away.

**Vi-Pro EPDM Contact Adhesive 904** is highly flammable. Keep away from open fire.

The solvents in **Vi-Pro EPDM Contact Adhesive 904** are extremely harmful to polystyrene foam.

**Customer notice:**

The information supplied is accurate to the best of our knowledge and is based on reliable tests and practical experiences. Properties quoted are intended, as a guide and do not therefore constitute a specification. Customer/user should thoroughly test any application to be sure that product corresponds to the required performances. The sole warranty is that the product will meet the sales specifications in effect at the time of shipment. Exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. The Seller shall not be liable for any incidental or consequential damages.

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