



# DOWSIL™ 335 Butyl Sealant

## Processing guidelines

1. Please consider all necessary personal protective equipment and protection clothing as recommended in your company's procedures and consult our Safety Data Sheet.
2. DOWSIL™ 335 Butyl Sealant is supplied ready to use. Confirm that material is not expired and in its original non-opened packaging.
3. Remove the new butyl slug from its packaging.
4. Insert the slug into the butylizer.
5. Set the butylizer in the temperature range of 125°C up to 145°C.
6. Purging recommendations : Extrude the butyl until the specific color of DOWSIL™ 335 Butyl Sealant Special Black is obtained. It is recommended that at least 2 slugs be extruded to ensure that the correct shade of Special Black color is dispensed.  
Should you be dispensing DOWSIL™ 335 Butyl Sealant Black, the color of which is close to other butyls, a minimum of two slugs should also be purged.
7. Check that the desired amount of butyl has been applied to the spacer.<sup>1</sup>
8. The optimized volume output can be set-up on the butylizer by adjusting pressure and temperature. This should be determined via application trials prior to application. Temperatures can be adjusted within the range mentioned.
9. Proceed with your internal quality controls and documentation.
10. Start production.

<sup>1</sup>Spacer surfaces must be dry and free from solvents, oils, dust or grease. Condensation on the spacer surface must be avoided. Please contact your spacer supplier for further information.



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Form No. 62-2157-01-0520A S2D